

PART NO. 340-0002

SERIAL #

BL-5008

GRIND NUMBER 553-0S

STOCK REPLACEMENT

ENGINE IDENT. 1940-54 MG TC-TD-TF 4 CYLINDER 1250 C.C.

VALVE SETTING: INTAKE .018 EXHAUST .020 → HOT

LIFT: INTAKE @ CAM 238 AT VALVE 357 ROCKER ARM RATIO
EXHAUST @ CAM 238 AT VALVE 357 1.5

ALL LIFTS ARE BASED ON ZERO LASH AND THEORETICAL ROCKER ARM RATIOS

CAM TIMING
@ -- INTAKE OPENS -- °BTDC CLOSES -- °ABDC ADVERTISED DURATION -- °
LIFT EXHAUST OPENS -- °BBDC CLOSES -- °ATDC -- °

SPRING REQUIREMENTS USING CRANE SPRINGS

	TRIPLE	DUAL	OUTER	INNER
PART NUMBER	--	--	--	--
LOADS:	CLOSED --	LBS. @ --	OR --	
	OPEN --	LBS. @ --		

RECOMMENDED RPM RANGE WITH CRANE PRECISIONEERED KIT	
MINIMUM RPM	1000
MAXIMUM RPM	4500
VALVE FLOAT	5500

CAM TIMING @ .050 INTAKE OPENS (-10) °ATDC CLOSES 20 °ABDC 105 °ATDC 190 °
TAPPET LIFT EXHAUST OPENS 30 °BBDC CLOSES (-20) °ATDC 115 °BTDC 190 °

REMARKS:

Different from 451-260

CRANE CAMS, incorporated

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