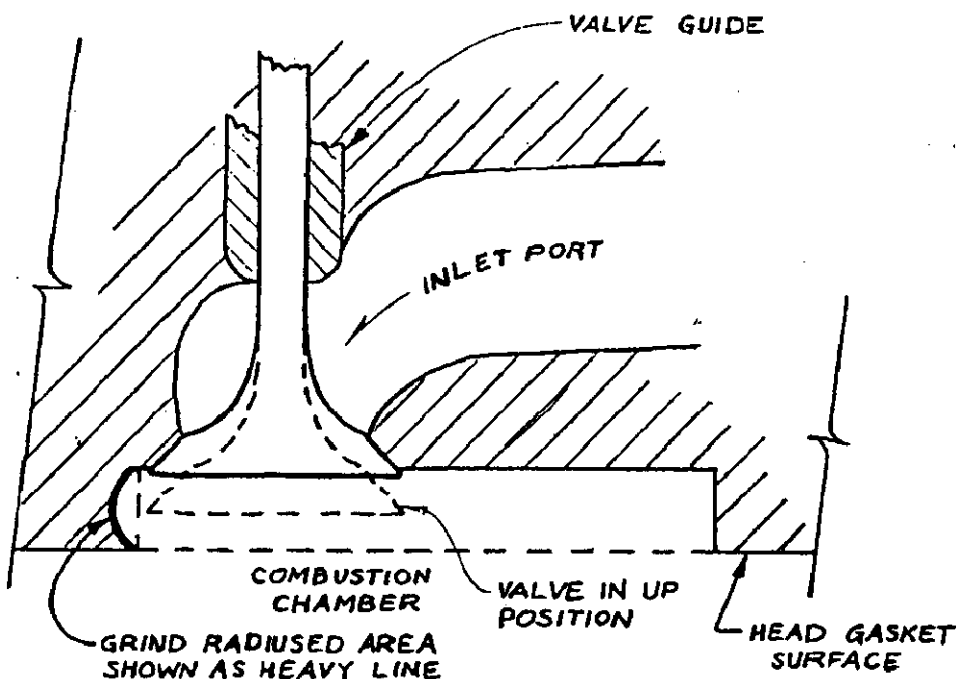
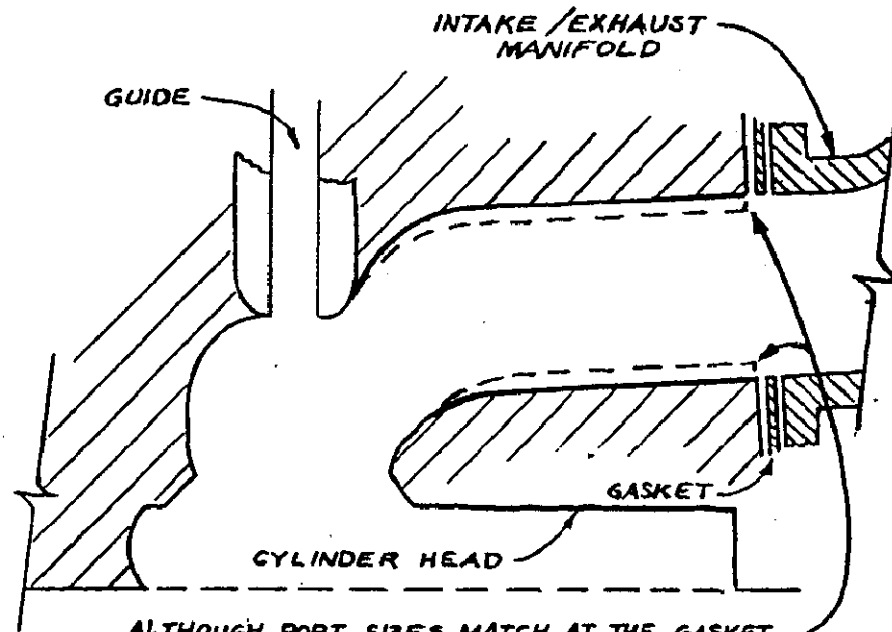


HARRY WESTLAKE - XPAG CYLINDER HEAD MODIFICATIONS

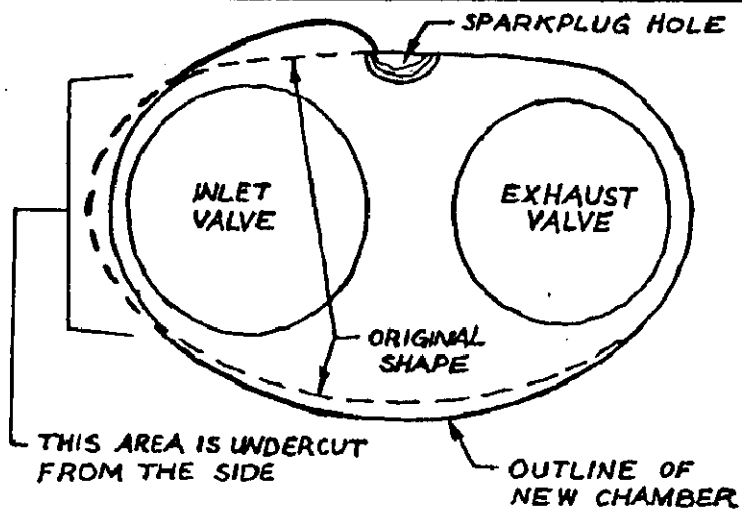


VIEW OF UNDERCUT
IN COMBUSTION CHAMBER

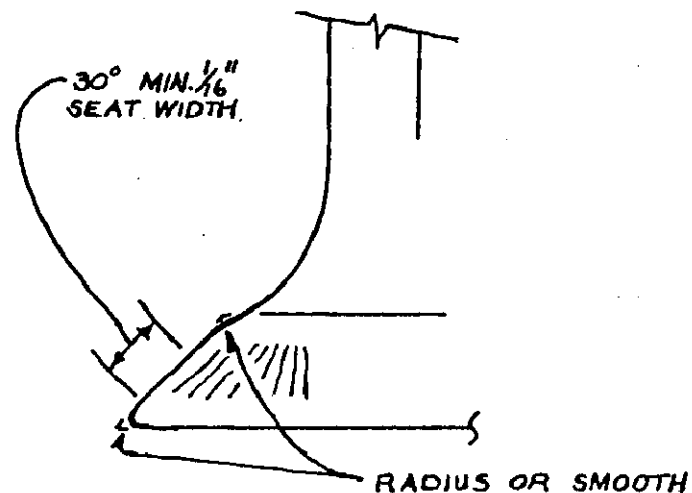


ALTHOUGH PORT SIZES MATCH AT THE GASKET THEY MUST BE SAME DIAMETER INTO THE VALVE. GRIND TO HEAVY LINE.

MODIFIED INTAKE PORT



TOP VIEW OF
MODIFIED COMBUSTION CHAMBER



MODIFIED VALVE