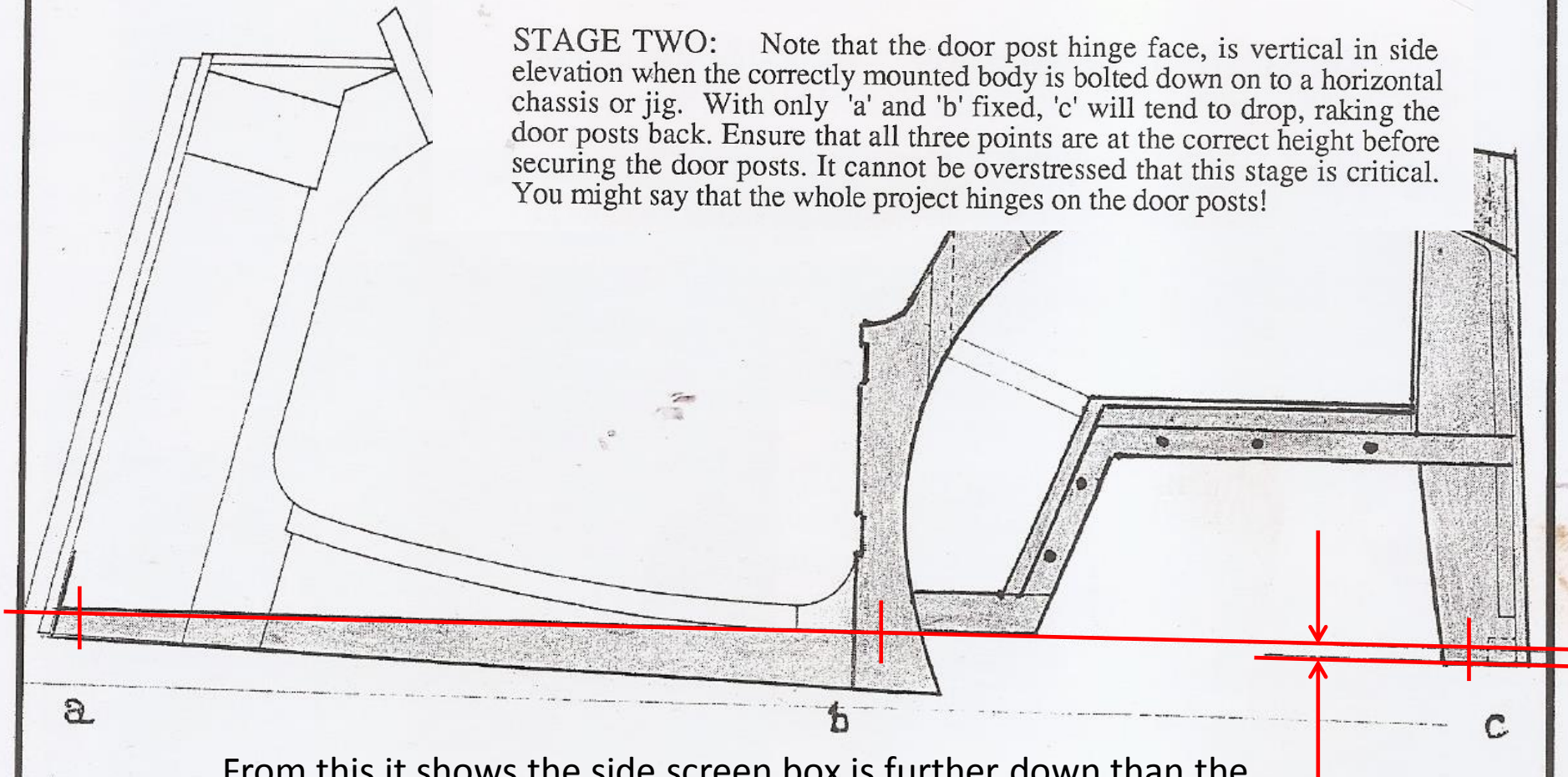


STAGE TWO: Note that the door post hinge face, is vertical in side elevation when the correctly mounted body is bolted down on to a horizontal chassis or jig. With only 'a' and 'b' fixed, 'c' will tend to drop, raking the door posts back. Ensure that all three points are at the correct height before securing the door posts. It cannot be overstressed that this stage is critical. You might say that the whole project hinges on the door posts!



From this it shows the side screen box is further down than the mountings at "A" and "B". How can "C" drop lower than the chassis?